

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D135-751 REV. C OR EARLIER

REF FAA STC SR01709SE

REF EASA STC EASA.IM.R.S.01278

PURPOSE

THIS DSI PROVIDES GUIDELINES TO INSTALL EUROCOPTER SB-135-85-024-2C5 WIRE DEFLECTOR KIT ONTO DART D135-751-011 SKIDTUBES.

INSTRUCTIONS

- 1) FOR INSTALLATION OF EUROCOPTER WIRE DEFLECTOR KIT SB-135-85-024-2C5, THE HOLES REQUIRED FOR INSTALLATION OF EUROCOPTER SLEEVES (P/N 195-83007-1) ARE ALREADY PROVIDED IN THE DART SKIDTUBES AS SHOWN IN FIGURE 1 OF THIS SERVICE INSTRUCTION. DO NOT DRILL THE HOLES AS OUTLINED IN FIGURES 7 AND 8 OF EUROCOPTER SERVICE BULLETIN EC135-85-024.
- 2) TO ACCESS THE HOLES, REMOVE D3492-043 PLUGS (REF. ITEM 48 IN IIN-D135-751 AND ICA-135-751).
- 3) INSTALL THE 195-83007-1 SLEEVES COMPLETE WITH 195-83008-1 NUTS PER FIGURE 8 OF EUROCOPTER SERVICE BULLETIN EC135-85-024. IF THE HOLES ARE TOO SMALL TO INSTALL EUROCOPTER SLEEVES (P/N 195-83007-1), IT IS ACCEPTABLE TO REAM THE HOLES TO 0.590" $^{+0.002}_{-0.000}$ ". TOUCH UP REWORKED AREA PER SECTION 5.2.10 OF ICA-D135-751.
- 4) INSTALL THE SB-135-85-024-2C5 RETROFIT KIT PER FIGURE 8 OF EUROCOPTER SERVICE BULLETIN EC135-85-024.

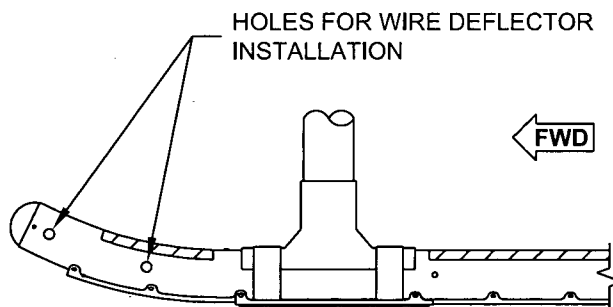


FIGURE 1 - HOLE LOCATION FOR WIRE DEFLECTOR INSTALLATION

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